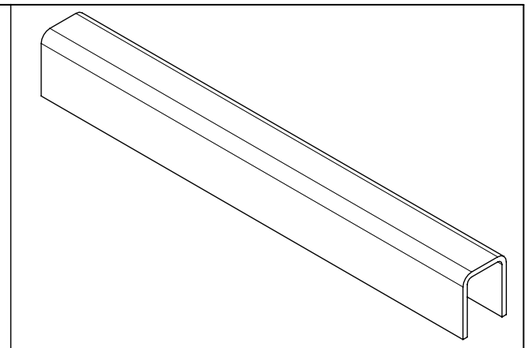
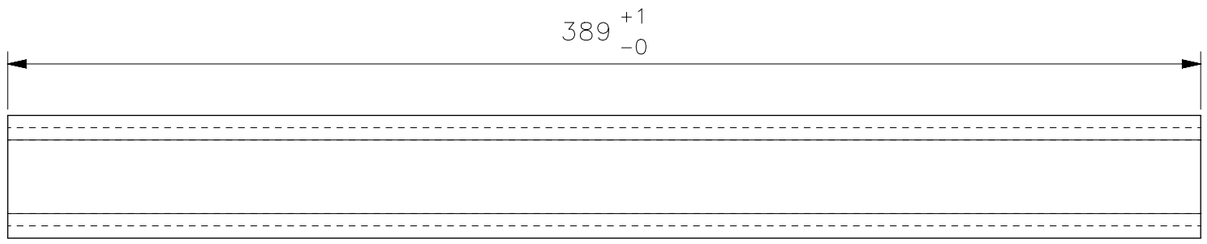
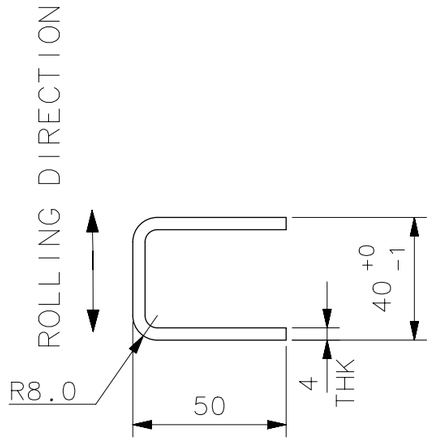
UNSPECIFIED TOLERANCES	
1. FORMING TO FORMING	
< 500	±0.5
> 500	±0.8
2. CD BETWEEN HOLES	
IN ONE PLANE	±0.2
IN DIFFERENT PLANES	±0.5
3. FORM TO PIERCE	±0.5
4. ANGULAR TOLERANCE	±1°
5. HOLES SIZES	+0.2/-0
6. SLOT SIZES	±0.8/0
7. GENERAL TOLERANCES	
UP TO 300	±0.8
ABOVE 300	±1.0
8. FLANGE WIDTH	+1.0/-0.7
9. JOGGLE DEPTH	+0.3/0







DEVELOPED SIZE = 389X125

NOTE :-

PART MUST BE FREE FROM FRACTURE,FLASH & SHARP EDGES AND ANY SURFACE IMPERFECTIONS THAT MAY AFFECT FIT OF FUNCTION OF THE PART.

PART MUST BE FREE OF STRETCHING, SCORING MARKS AND WRINKLE.

UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS

<SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

		DIMENSIONS								
LINEAR IN mm.		OVER	0.5	3	6	30	120	400	1000	2000
		UPTO	3	6	30	120	400	1000	2000	4000
f	FINE (X.XXX)		± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-
m	MEDIUM (X.XX)		± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2
c	COARSE (X.X)		± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4
v	VERY COARSE (X)		-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8

		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.				
ANGULAR IN deg.	OVER	-	10	50	120	400
	UPTO	10	50	120	400	-
f	FINE (X.XXX)	± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'
m	MEDIUM (X.XX)					
c	COARSE (X.X)	± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'
v	VERY COARSE (X)	± 3°	± 2°	± 1°	± 0° 30'	± 0° 20'

PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING | DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK | DO NOT SCALE | DRG SIZE : A3

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO : 600000010185

PART NO. : 007530436D3

PART NAME :

CHANNEL – BATTERY MTG SUPPORT

MATERIAL : ST 42, THK 4.0 IS : 2062,PICKLED

HEAT TREATMENT : ------

	NAME	SIGN	DATE
CAD ENGG.			
DESIGNER	PKS		
CHECKER	RNM		
APPR.BY	DHM		

FIRST USED TRCR. MODEL : 8000 2WD/4WD

SCALE 1:2

SHEET 1 OF 1

UNIT QTY. : 1

WEIGHT : 1.55 kg.

ALL DIMENSIONS ARE IN mm. | CHECK DRG WITH LATEST CHANGE No

E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE
600000010185	AG		REDRAWN WITH 3D REF.	KK	NVC	RAW	08/07/15